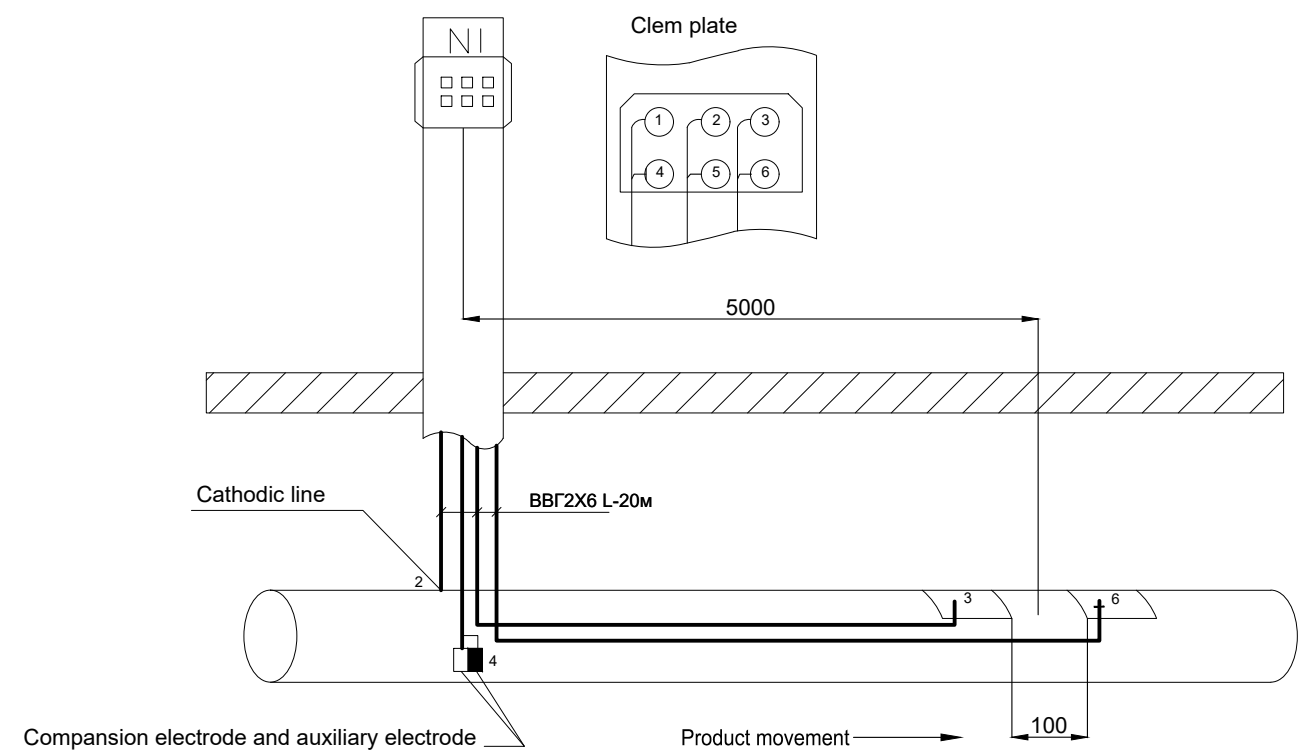


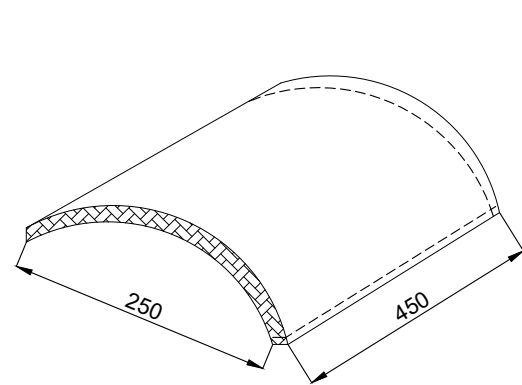
Control measurment point



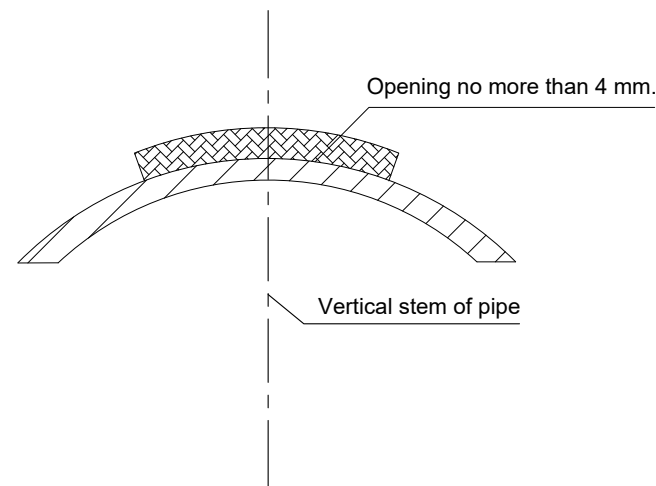
Pipeline diameter, mm.	Padding sizes, mm.	Padding thickness, mm	Diameter of pipe blank, mm
ДУ 300	350x250	6-8	323.85


1. Marker padding is made of a same diameter pipe block thet actual gas pipe. Marker plate ends shall not have uneven ends of unmelted steel that will prevent setting plate against the pipe
2. Precision of setting paddings against the pipe is controled according to pipe fragment on the point of thrn preparation or rell of corresponding diameter.
3. Those padding are regarded acceptable that ensure opening of no mae then 4 mm between the ends.
4. Prior to instalation plate surface will be covered with primer (bitumen petrol solution 1:3).
5. Marker paddings will be instaled in pairs on the upper surface of a pipe at a distannce of 5 meters from the control-measurement point in the direction of product movement.
6. Instalation of padding on a surface of coated pipe cleaned from soil. Precision of setting shall be controled.
7. If coating condition on the upper surface of a pipe does not provide adequate opening. A is allowed to install padding on a bare surface considering the requirement of "Rules for main pipeline operation".
8. To avoid shifting marker plate paddings are installed on a pipe body with adhesive tape.
9. Cables from control measurement point shall be connected with marker padding using given drawing.
10. Marker numbers (M1,M2...) shall be written on the surface of control-measurement point pipe using contrast indelible paint no more than 60 mm. heght with any font.

Marker padding  
(Pipe blank segment)



Instalation of padding



Approved by	A. Dekanosidze			East - West Gas Main Pipeline Kobuleti Branch		
Checked by	T. Javakhishvili			Installation marker padding on the pipeline		
Completed by	S. Tsintsadze			DCC NUMBER: K0BU60-GW05-PL-CPR-00017		
Drawn by	A. Farii			SHEET No. 1(1)		
REV.	C01		Georgian Oil & Gas Corporation			REV. C01
01.05.2010/ DATE	30/05/16		SCALE:			No: