


#	Indication	Name	Qty.	Mass, Kg	Note
1		Circular stem L=0,170 m 8-B ГОСТ 2590-2006 СТЗСП5-11 ГОСТ 535-2005	1	06395	
2	(6201092)	Pin brazing pellet ТПГП 2,5/16	1	0,012	
3	(6175325)	Termal reduction tube	0,2		m
4	ГОСТ 1779-83 (5052704)	asbestos lace ШАОН-5	2	0,015	m
5	(6201101)	Iron pin brazing mixture	0,06		kg
6	ТУ 1793-001-36235411-96 (6201103)	Pin brazing match	2	0,007	
7	ГОСТ 15907-70 (5062101)	Lacquer ПФ-170	0,02		kg
8	ГОСТ 17617-72*ГОСТ 17617-72 (5055001)	Tape ЛВ-40-230-20x0, 55	0,02		m <sup>2</sup>
9	ТУ У 24.6-32154127-001:2005 Class Б (5053913)	Polyarethane layer ЦЕЛ-600	0,35		kg

1. Connection of circular stem shell be done by pin brazing thermal mixture (position 5). Connection point (size 100 X 50 mm) shell be cleaned from coating.
2. Thermal reduction tube (position 3) put upon connected cable, witch should be welded by pin brazing pallet.
3. Following the completion of welding, residues shall be removed. Connection point coating shall be removed. Connection point coating shall be done using ЦЕЛ-600 (position 2) coating or other type with similar parameters. Lacquer БИУР shall be put on МБ primer. Thickness of lacquer layer 2.5-3mm.

Approved by	A. Dekanosidze			East - West Gas Main Pipeline Kobuleti Branch	
Checked by	T. Javakhishvili			Cable connection to normal firmness steel pipeline	
Completed by	S. Tsintsadze				
Drawn by	A. Farii				
REV.	C01		საქართველოს ნავთობისა და გაზის კორპორაცია Georgian Oil & Gas Corporation	DCC NUMBER: K0BU60-GW05-PL-CPR-00013	SHEET No. შპს/სვეტო №
01/05/2016/ DATE	30/05/16		SCALE:	No:	REV. 1(1) C01

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