

Gas Pipeline
508x8.74 mm

Abasha

T-50

pk322+88

Drainage point
pk322+94

pk323+00

T+50

Kobuleti

K1

П2

K3

Arrange branch from 10kv voltage line
intermediate support

10 kv aerial line,
2X(AC-50), L=47m

Drainage line

Anode grounding

The diagram illustrates the cathodic protection system for the Abasha-Kobuleti gas pipeline. The pipeline is shown as a vertical line with stations T+50, T (pk 323+00), T (pk 322+94), T (pk 322+88), and T-50. The system includes a cathodic protection station (YK3B-10-2,0-48-1Y1) connected to the pipeline via a 48-volt current aerial line (BBΓ 2X25, L=378 m). The system also includes various cables (BBΓ 2X6, BBΓ 2X25, BBΓ 1X16), electrodes (Comparison electrode, Polarization), and a control diagnostic point panel. The diagram also shows anode grounding (3ΦC-5, 24 electrode) and control-measurement points (A, B).

Cable marking	Installation location	Operating voltage	Cable mark	Cable length, m			Total
				In the trench	On the structure	In the pipe on the support	
1	Cathodic drainage line YK3H from “minus” bond till drainage control measurement point	48	BBГ 2×25	19	3	-	22
2	Cathodic drainage line from drainage point control measurement point to pipeline	48	BBГ 2×25	5	-	-	5
3	Anode drainage line YK3H from “plus” bond till Control measurement point	48	BBГ 2×25	375	3	-	378
4	Control measurement point – anode grounding	48	BBГ 2×25	5	-	-	5
5	Pipeline T+50 control diagnostic point.	-	BBГ 2×6	54	-	-	54
6	Pipeline T+50 control diagnostic point.	-	BBГ 2×6	54	-	-	54
7	Main cable for anode grounding	48	BBГ 1×16	105	-	-	105
8	Anode grounding , points A-B	48	BBГ 1×16	100	-	-	100

1. BBГ 2x25 - 410 m;
2. BBГ 1x16 - 205 m;
3. BBГ 2x6 - 108 m .

List of activites for electrochemical devices			
№	Name	Unit	pk322+94
1	Installation of YK3B-10-2,0-48-1Y1 type cathodic protection station on horizontal iron-concrete foundation	pcs	1
2	Arrangement of foundation with iron-concrete set for cathodic protection device	"	1
3	10 kV transmission line construction 2X(AC-50) conductor	m	47
4	Connection of 2x(AC-50) conductor from 10 kv voltage line cathodic protection high voltage switch	pcs	1
5	Arrangement of fencing for CP station	"	1
6	Arrangement of 10/0,24 kv voltage set transformer , high voltage, cathodic protection device and grounding for switch using 15mm diameter 4x5mm long steel vertical electrodes to be connected in the trench at the depth of 0.5 meter on the 10mm diameter and 50 m long steel contour.	"	1
7	Linking of CP device BБГ 2×25 drenage cabel to pipeline	"	1
8	Installation of 24 pcs of grounding rodes at the Depth of 1.5m	"	1
9	Arrangement iron-concrete intermediate supports on 10 kV voltage line	"	1
10	Arrangementot iron-concrete side supports on 10 kV voltage line in normal conditions by hanging two bare AC-50 conductor.	"	2
11	Linking of grounding anodes to DC drainage line	pcs	1
12	ББГ 2×25-660 single cabel installation at depth of 1.1 m in a trench	m	404
14	Instalation at control-measuring point and concreting : no further than 1 m. from the pipeline and anode grounding location.	pcs	4
15	Enquip of control-measuring unit, with permanently operated ЭHEC-1 comparison rode and linking of ББГ 1×6-660 cabel to pipe at distance of 6 m. and 54 m. from drainage point	"	2
16	Installation of ББГ 1×16-660 cabel in anode grounding trench	m	205
17	Arrangement of branch at 10 kv transmission line intermediate pillar	pcs	1
18	Painting of concrete pillars by ethinol lacquer	kg	6
19	Excavation of trench for anode and cabel installation	m ³	305
20	Putting of signal tape in the trench at depth of 0.75 m	m	404

Approved by	A. Dekanosidze	 საპროექტო ნაპოების ღა პაზის კორპორაცია Georgian Oil & Gas Corporation	East - West Gas Main Pipeline Kobuleti Branch		
Checked by	T. Javakhishvili		Cathodic protection device pk 322+94		
Completed by	S. Tsintsadze				
Drawn by	A. Farii				
REV.	30/05/16				
თარიღი / DATE	C01	SCALE:	No:	1(1)	C01